

Work Order ID 62147

September 17, 2010 1:01:35 PM



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Item ID: D315-670-011

Accept



Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 9/17/10 Start Qty: 1.00



Cust Item ID:

Required Date: 9/17/10 Req'd Qty: 1.00

Customer:

Reference: DISASSEMBLE

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2432

Rev F3

170

Identify as per dwg & Stock Location: 54527 0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK

1 X D350-670-011 B 54527
DISASSEMBLE KIT, RETURN ITEMS TO STK

180

QC21- Final Inspection - Work Order Release 0.00



QC

Memo

0.00

Quality Control

10/9/17

10/17/17

UW 10/17

Picklist Print

September 17, 2010 1:01:32 PM

Work Order ID: 62147

Parent Item: D315-670-011

Parent Item Name: Bearpaw



Start Date: 9/17/10

Required Date: 9/17/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-03 JLM
 IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC
 IPP RevG: revise seq in route DD 10.01.13 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-17A		Purchased	No			150	Each	548.0000	12	-12			
Bolt													

Location	Loc Qty	Loc Code
ST359	548	
111758	12	
112314	536	

10/9/17/8

AN960JD416	NAS1149D0463J	Purchased	No			150	Each	0.0000	24	-24			
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Washer

D2182B

Manufactured No

150 f 214.3285 2.5



Rubber Cushion

Location	Loc Qty	Loc Code
ST402A	25.27	
30872	13.67	
39986	9.1	
45405	2.5	
ST410	189.05854	
52649	189.05854	

1113288 10/9/17/8

10/9/17/8

25

Picklist Print

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Work Order ID: 62147

Parent Item: D315-670-011

Parent Item Name: Bearpaw



Start Date: 9/17/10

Required Date: 9/17/10

Start Qty: 1.00

Required Qty: 1.00

D2274

Radius Block

Manufactured No 150 Each

342.0000 12 -12

BS4850 52644
10/9/1734

Location	Loc Qty	Loc Code
ST010	342	
51427	12	
59108	168	
61361	162	

D2432

206 (24") Bearpaw

Manufactured No 150 Each

1.0000 2 -2

BS4529 10/9/178

Location	Loc Qty	Loc Code
ST495	1	
52526	1	

D2438

Clamp

Manufactured No 150 Each

233.0000 6 -6

BS2615 10/9/178

Location	Loc Qty	Loc Code
ST456	233	
52645	5	
59123	28	
60852	200	

D2529

Washer

Manufactured No 150 Each

668.0000 12 -12

BS0745 10/9/178

Location	Loc Qty	Loc Code
ST017	668	
51406	12	
58568	166	
61979	490	

Picklist Print

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Parent Item: D315-670-011

Parent Item Name: Bearpaw



Start Date: 9/17/10

Required Date: 9/17/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

150

Each

4,880.000

12

-12



Nut



min 27 10/9/17

Location

Loc Qty

Loc Code

ST300

4880

113422

68

114523

28

114718

16

114784

41

115108

1727

115589

1900

115621

1100
